



Company name	ARMCOMP
Company type (legal form)	Limited
BANK details	IBAN RO67BTRLEURCRT0V13696201
	SWIFT CODE BTRLRO22
VAT No	RO198219
Company ownership	Armbruster Iacob, Armbruster Valeriu, Armbruster Eugen
Foundation date	14.04.1992
Full company address	ARMCOMP srl
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Contact details	Information/orders
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Technical Manager	email: eugen@armcomp.ro
Company's offices and	Budeasa Mica (6 km distance from Pitesti)
production facilities	- total surface (land): 15.000 sqm
	- built surface: 3.300 sqm
	- rubber production: 1900 sqm (launched in exploitation - i.e. 2005, 2020)
	- plastic production: 400 sqm (i.e. 2016)
	- mould & metalworking: 250 sqm (i.e 2014)
	- storage, assembling part, offices: 800 sqm (i.e. 2017-2018)

# Main activity and products range

#### **Rubber items**

We produce all parts in rubber, from the simplest to the most complicated design, in standard or special qualities. We produce the parts in NBR, EPDM, PVC-NBR, silicone, natural rubber, FKM, CR and so on. Our laboratory develops specific mixtures corresponding to your specifications. If required a metallic or textures insert can be added.

#### Our products:

- piston seal
- anti-vibrations components
- rubberblock
- silentblock
- gaskets
- diaphragms (for: fuel pumps, carburetors, injection systems, regulators, safety valves and more)
- rubber-metal gaskets
- special O-Ring
- brake facing
- rubber buffers and so on

#### Plastic and Thermopalst Elastomer (TPE) products

- plastic parts max weight 350 gr
- thermoplastic products made from thermoplastic rubbers (a class of copolymers or a physical mix of polymers-usually a plastic and a rubber- which consist of materials with both thermoplastic and elastomeric properties)

### Metalworking

- moulds production
- different metal parts produced by turning, milling, erosion all by Computer Numeric Control

# Strategy – brief description

### Main activity is in rubber industry.

Till now, we produce over 1200 of different rubber items, most of them including mould design and processing.

From 2002 we start export with gasket for firefight equipment, connecting hose, valves, cocks in France continuing in 2005 with industrial gaskets in Italy. At this moment the export cover country like Germany, Holland, Italy, France, Spain, Austria, aso and represent 70% of the

	turnover.
	Our intention is to offer a complete solution for our clients needs. This is why we design and produce the moulds, we create the receipts and manufacture the rubber compound, we test the compound properties and after after vulcanization we check and test the final product to fulfill all the client requirements.
	Future plans foresee extension of the production capacity (moulds, rubber and plastic production). In this order we build up a new production/storage hall and we planned new equipment acquisition: CNC waterjet cutting machine, plastic and rubber injections machines.
Latest investments	2017 - Storage and offices plant (550 sqm) - CNC Vertical Mill – Hurco - CNC Lathe - 5 rubber injection press - 2 plastic injection machine - internal mixer 30L for colored rubber - 1 internal mixer 70L for black rubber  2018 - internal mixing loading automation - 3 rubber injection presses  2019 - CNC Vertical Mill - 1 plastic injection press  2020 - production hall (400 sqm) - 2 rubber injection press  2021 - storage hall (500 sqm) - 6 rubber injection press  2022 - 1 rubber injection press - 3 rubber compression press - rubber compound batch off - rubber compound two roll mill

TURNOVER	2019	2020	2021	2022
Total turnover in	2.120.000	2.380.000	3.140.000	4.450.000
EUR				
Export %	80	75	80	70

	Customer	Turnover %
Turnover	Appliance gaskets Romania-	38%
distribution per	Germany	
main customers	Sealing construction gaskets	28%
2022	Germany	
	Sealing gaskets Germany	7%
	Industrial gaskets Germany	6%
	Appliance gaskets Romania	4%
	Industrial gaskets Netherlands	2%

Total number of employees		120
Work organization (shifts/day, days/week)		3 shifts/day, 5days/week
Number of workers		85
Rubber production compounds	- 70L internal mixer - 35l internal mixer (for col - 3 mixing rolls, 1 charger 6	
compression vulcanization	- 17 hydraulic presses (from - REP injection press 300x - 2 Rutil injection press 40	m 250x250 to 600x600) 300
injection vulcanization 27 presses	- 1 Rutil injection presses 800x700, 2500cmc - 3 REP injection press 500x450, 170 to, 750 ccm - 4 Maplan inj. presses 400x500,150t,750 ccm - 1 W&F injection press 600x500, 250t,1500 ccm - 1 W&F H inj. press 650x500, 250t, 1500 ccm - 4 Desma inj. presses 650x500, 250t, 1500 ccm - R300 injection press 650x600, 4000 ccm - 4 Maplan Inj press 650x560, 2000 ccm - 3 Maplan Inj press 800x750, 4000 ccm	
other rubber equipment	<ul> <li>- 250 mm calender machin</li> <li>- deflating cryogenic tank</li> <li>- ultrasound vat &amp; glass sa</li> <li>- oven for post-vulcanization</li> <li>- internal mixer, rheometer</li> </ul>	nnding
laboratory equipment	machinery, rubber hardness	s test equipment, conditioning air

	oven, analytically balance
Plastic and TPE	- Negri Bossi injection machine 130 to
production	- Negri Bossi injection machine 110 to
	- Negri Bossi injection machine 90 to
Tool manufacture	- 4 Hurco CNC Vertical Mill
	- 2 CNC Lathe
	- Wire Cutting Machine
	- EDM Machine
	- conventional lathes, mills and drill machines
Tools	- mould design and manufacture

Quality certifications	- Certified Quality System (ISO 9001:2001) implemented with
	Romanian Auto Register, Management Systems Certification
	Body (Certificate No 079 / 06.10.2009)
	- Conformity Certificate (no 962 and 1759) from Romanian
	Auto Register for "rubber bumpers for hydraulic brake pumps"
	and "braking pomp repairing set"